

Work Order ID 133106

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Item ID: D117-840-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Bearpaw with Wearplates

Stop

NS2

Start Date: 5/18/15 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/26/15 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

180

Packaging

Packaging

0.00

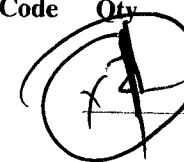
Memo

0.00

Identify and pack for shipping as per PPP D117-840-011

Location:

PPP Rev:

AS sold*ET*

15-07-13

190

190

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

ML5

JUL 13 2015

ML5 JUL 13 2015

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Parent Item: D117-840-011

Parent Item Name: Bearpaw with Wearplates

133106

D117-840-011

Start Date: 5/18/15**Required Date: 5/26/15**

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP REV:A NEW ISSUE 13-04-01 JLM VERIED BY:DD IPP
REV:B 13.05.28 PER IIN D117-840 REV.A DD VERF:JLM IPP REV:C
15.03.30 PER REV B JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2274		Manufactured	No				Each	579.0000	8	16			
D2274 Radius Block DAS 02 9-89													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				12					
				86855				12					
				ST006				432					
				102156				2					
				106191				46					
				108466				12					
				127579				324					
				128474				36					
				129934				12					
				ST012a				135					
				131031				135					
D3456-1		Manufactured	No				Each	83.0000	12	24			

D3456-1

Washer
DAS
02
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	7	
25701	7	B131213 24
ST051A	76	
128456	3	B133136
130974	50	
132585	23	

DA 27 9-29
JUN 15 2015

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Parent Item: D117-840-011

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D117-840-011

Start Date: 5/18/15

Required Date: 5/26/15

Start Qty: 2.00

Required Qty: 2.00

D4012-1

Manufactured No

Each 74.0000

D4012-1

Cushion

DAS
02
9-89

Location

Loc Qty

Loc Code

FG
131213
ST545
131213
132222
132619

5
5
69
11
18
40

~~B133148~~

4 8
133458 x4

DAS
27
9-89



D4796-1

Manufactured No

Each 0.0000

D4796-1

Bearpaw

D4798-041

DAS
02
9-89

Manufactured No

Each 3.0000

D4798-041

Wearplate Assembly

DAS
02
9-89

Location

Loc Qty

Loc Code

st612
129946
131053

3
1
2

B133127

**

2
XB

DAS
27
9-89



D4799-1

Manufactured No

Each 20.0000

D4799-1

Clamp

DAS
02
9-89

Location

Loc Qty

Loc Code

st543
131210

20
20

**

DAS
27
JUN 19 2015



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Parent Item: D117-840-011

D117-840-011

Parent Item Name: Bearpaw with Wearplates

Start Date: 5/18/15

Required Date: 5/26/15

Start Qty: 2.00

Required Qty: 2.00

AN4C11A

Purchased No

Each

49.0000

12

24

27

9-89

AN4C11A

bolt

DAS

02

9-89

Location

Loc Qty

Loc Code

ST344

49

131677

24

m131957

25

Each

24.0000

8

16

DAS

27

9-89

AN4C17A

Purchased No

AN4C17A

BOLT

DAS

02

9-89

Location

Loc Qty

Loc Code

ST343

24

114523

24

Each

918.0000

20

40

**

DAS

27

9-89

MS21043-4

Purchased No

MS21043-4

Nut

68-6

20

DAS

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

285

m128798

285

ST304

593

m128818

34

m131697

59

m132382

500

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Parent Item: D117-840-011

D117-840-011

Parent Item Name: Bearpaw with Wearplates

Start Date: 5/18/15

Required Date: 5/26/15

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0463J

Purchased

No

Each

5,690.000

8

16

NAS1149D0463.J

WASHER

DAS

02

9-89

Location

Loc Qty

Loc Code

GA

41

M129390

41

ST260a

2000

M132317

2000

ST269

3649

M129682

86

M130799

371

M132035

3192

DAS
27
9-89

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D117-840-011 <i>Bearpaw Installation</i>	27.7 lb 12.6 kg	0.0 in 0.0 mm	0.0 lb-in 0.0 mm-kg	204.1 in 5200 mm	5653 in-lb 65,520 mm-kg

5.0 PARTS LIST

QTY -011	Part Number	Description
X	D117-840-011	BEARPAW INSTALLATION
8	D2274	RADIUS BLOCK
12	D3456-1	WASHER
4	D4012-1	CLAMP CUSHION
2	D4796-1	BEARPAW
2	D4798-041	WEARPLATE ASSY
4	D4799-1	CLAMP
12	AN4C11A	BOLT
8	AN4C17A	BOLT
20	MS21043-4	NUT
8	NAS1149D0463J	WASHER